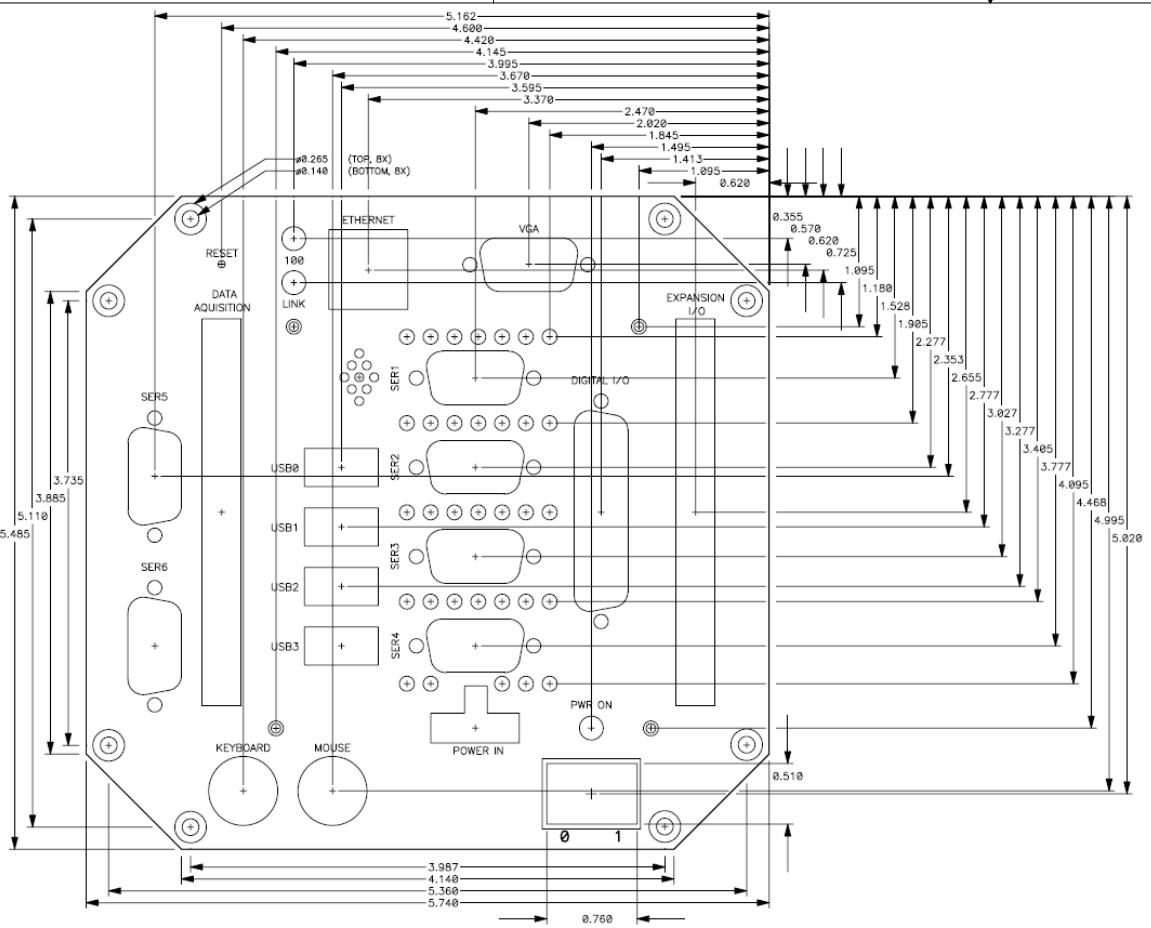
DWG NO	SHT	REV
7810550	1	1

REVISIONS

REV	DESCRIPTION	DATE	DRAWN	APPROVED
1	INITAL RELEASE	4/02/09	MFT	



NOTES:
1. MATERIAL: ALUMINUM; 6061-T6.
2. FINISH:
   CHROMATE CONVERSION ETCH & ALODINE; CLEAR
   PAINT OUTSIDE ONLY, MASK MOUNTING SURFACES AS INDICATED.
   COLOR: BLACK
   TYPE: HBW LIGHT TEXTURE
3. BREAK SHARP EDGES AND DEBURR.
4. PACKAGING: PACKAGE EACHCOMPLETED PART INDIVIDUALLY TO PRESERVE AESTHETIC APPEARANCE AND PREVENT MECHANICAL DEFORMATION DURING SHIPMENT AND STORAGE.
5. PERMANANTLY MARK INDIVIDUALLY PACKAGING WITH PART NUMBER AND CURRENT REV LETTER IN 0.12 MINIMUM TALL CHARACTERS.

All COMPONENTS AND MATERIALS MUST BY RoHS COMPLIANT.

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ITEM	DESCRIPTION	MFR NAME and P/N	QTY	UM	NOTE
1					

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
±0.015 BEND TO A BEND
±0.010 FEATURE TO A BEND
±0.010 FEATURE TO AN EDGE
±0.005 FEATURE TO A FEATURE
±0.005 FEATURE
±0.5 DEGREE FOR ANGLE

MATERIAL: SEE NOTES

FINISH: SEE NOTES

DO NOT SCALE DRAWING

APPROVALS		DATE
DRAWN	MFT	4-02-09
CHECKED		
ENGR		
MFG		

DIAMOND SYSTEMS CORPORATION

HELIOS PANDORA PANEL

SIZE	DWG NO	REV
B	7810550	1

SCALE	DOC REV:	THIRD ANGLE PROJECTION	SHEET
	B		1 of 1